



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4277-19
Job Sheet 169030



Part No: D4277-19

Job Qty: 8 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/4/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3 IPP Rev:A 11.01.20 NEW ISSUE DD verf:EC IPP Rev:b 11.03.03 AS PER DWG
REV.D DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		12/2/17	0.00	0.00	Start Up Large Fab-6		DG 2017-11-30
100	Large Fab	8 pcs		12/4/17	0.00	1.65	Large Fab 8		DG 2017-11-30
110	QC	8 pcs		12/4/17	0.00	0.00	QC6		DG 2017-11-30
120	Packaging	8 pcs		12/4/17	0.00	0.00	Packaging Large Fab	3-1	DG 2017-11-30
130	QC21-SA	8 Ea		12/4/17	0.00	0.00	QC21		DG 2017-11-30

Part Op 100 - 1- Cut tube as per dwg D4277 2- Remove marking and deburr
Descriptions: 120 - ***STOCK IN BASKET CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TS0.500W.049	15	1,463	0	0

138559



S015631



Rib

PART NO: D4277-19
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/30/17
Job No: 169030

Dart Aerospace Ltd.

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